



SILEXTREME SXT MIXING GUIDE

Updated 1-Feb-16

MIX IN GRAMS							
UNION Code	Description	MIX ONE QUART			MIX ONE GALLON		
	DO NOT EXCEED 45% TONER TO 55% BASE RATIO	SXT Toner	SXT Matte Base	SXT Catalyst	SXT Toner	SXT Matte Base	SXT Catalyst
SILC1550	SXT Graphite Toner	210	707	46	838	2828	183
SILC1525	SXT Gray Toner	49	876	46	197	3505	185
SILC1515	SXT Silver Toner	133	812	47	533	3248	189
SILC4025	SXT Purple Toner	168	742	46	672	2968	182
SILC5025	SXT Col Blue Toner	171	763	47	683	3053	187
SILC5050	SXT Electric Blue Toner	236	711	47	944	2843	189
SILC5075	SXT Navy Toner	209	688	45	834	2751	179
SILC5060	SXT Aqua Toner	372	585	48	1490	2340	191
SILC5040	SXT Royal Toner	255	653	45	1019	2610	181
SILC6025	SXT Kelly Toner	139	764	45	555	3057	181
SILC6050	SXT Lime Toner	209	691	45	836	2765	180
SILC6075	SXT OD Green Toner	186	729	46	744	2914	183
SILC6060	SXT Forest Toner	155	747	45	618	2987	180
SILCF210	SXT Safety Yellow Toner	247	652	45	989	2609	180
SILC2025	SXT Gold Toner	399	504	45	1598	2016	181
SILC2050	SXT Yellow Toner	239	671	46	957	2683	182
SILC2017	SXT Vegas Gold Toner	94	835	46	376	3339	186
SILC2075	SXT Tennessee Orange	323	562	44	1290	2249	177
SILC2060	SXT Texas Orange Toner	164	742	45	657	2968	181
SILC2070	SXT Light Orange Toner	288	603	45	1152	2412	178
SILC2010	SXT Burnt Orange Toner	349	526	44	1397	2104	175
SILCF215	SXT Safety Orange Toner	299	588	44	1195	2354	177
SILC3025	SXT Cardinal Toner	318	575	45	1270	2301	179
SILC3050	SXT Pink Toner	256	697	48	1024	2790	191
SILCF310	SXT Hot Pink Toner	358	527	44	1430	2106	177
SILC3075	SXT Red Toner	250	642	45	999	2568	178
SILC3060	SXT Maroon Toner	387	516	45	1550	2063	181
SILCF315	SXT Hot Coral Toner	266	626	45	1064	2505	178
SILC7025	SXT Brown Toner	168	731	45	673	2925	180
SILC7035	SXT Old Gold Toner	138	780	46	553	3120	184
SILC2225	SXT Sand Toner	117	801	46	468	3203	184
SPECIALTY SXT INK TONERS		SXT Toner	SXT HD Clear	SXT Catalyst	SXT Toner	SXT HD Clear	SXT Catalyst
SILCM122	*SXT Shimmer Silver Toner	141	724	43	564	2897	173
SILCM224	*SXT Shimmer Gold Toner	195	700	45	779	2799	179
SILCM222	*SXT Rich Gold Metallic Toner	247	705	48	987	2819	190
RFU COLORS, ADDITIVES AND BASES							
SILC9115	SXT Thickener						
SILC9095	SXT Matte Mixing Base						
SILC9150	SXT HD Clear						
SILC9155	SXT Gloss Clear						
SILC9160	SXT Matte Clear						
SILC9000	SXT Viscosity Reducer						
SILC9120	SXT Catalyst						
SILC9R00	SXT Retardant						
SILC9050	SXT Barrier Black (part B)	510		43	2040		170
SILC8050	SXT Barrier Black (part A)	340			1360		
SILC8900	SXT RFU Black						

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SILC8950	SXT RFU Gloss Black						
SILC1035	SXT RFU Elasti-White						
SILC1040	SXT RFU Satin White						

SXT PIGMENT CONCENTRATES

SILC4050	SXT PC ATOMIX VIOLET						
SILC4900	SXT PC ATOMIX MAGENTA NM						
SILCF490	SXT PC ATOMIX FL FUSHSIA						
SILC5930	SXT PC ATOMIX BLUE RQ						
SILC5900	SXT PC ATOMIX BLUE 1500						
SILC5920	SXT PC ATOMIX BLUE B						
SILC6900	SXT PC ATOMIX GREEN						
SILC2900	SXT PC ATOMIX YELLOW II						
SILC2910	SXT PC ATOMIX LEMON NM						
SILCF290	SXT PC ATOMIX FL. YELLOW						
SILCF295	SXT PC ATOMIX FLU ORANGE						
SILC3900	SXT PC ATOMIX RED NM						
SILC8925	SXT PC ATOMIX BLACK						
SILC1900	SXT PC ATOMIX WHITE						

Note: All above bases, mixtures and RFU inks will require 5% SXT Catalyst